



A
SCALE: 1 : 5
Notice countersunk alignment

B-B
SCALE: 1 : 2

1. Use threadlocker on all fasteners;
2. For handle use the fasteners that come with it.

| NO. | PART NO | DESCRIPTION | MATERIAL | PROCESSING | REVISION | WEIGHT | QTY |
|-----|----------------------------|--|--------------|------------|----------|--------|-----|
| 1 | 105-30233-01 | Alutec 103038 (30x30 profile) - 1 | 6060F22 | CND | | 0.94 | 2 |
| 2 | 105-30233-02 | Alutec 103038 (30x30 profile) - 2 | 6060F22 | CND | | 0.36 | 4 |
| 3 | 105-30233-03 | Door sheet 1 | 6082 T6 | LC CND | | 8.20 | 1 |
| 4 | 105-30233-04 | Reinforcing Plate | 6082 T6 | LC | | 0.04 | 1 |
| 5 | Alutec_210809 | M8 Nut with spring - 210809 | EZn | COTS | | 0.00 | 28 |
| 6 | Alutec_302828.3 | Fixing angle bracket 28x28 | - | COTS | | 0.02 | 8 |
| 7 | Elesa+Ganter_CSMH-U-128-GR | Latche with push handle CSMH-U-128-GR | - | COTS | | 0.57 | 1 |
| 8 | Loctite 243 | Threadlocking adhesive medium strength 1ml | - | COTS | | 0.00 | 1 |
| 9 | ISO7380-1 M8x10 | Hex socket button head screw | FlakeZn-10.9 | COTS | | 0.01 | 28 |

WEMPS
ENGINEERING SERVICES

| | | | | |
|--------------------|-------------|------------------------------|--------------|------------|
| MATERIAL | WEIGHT | DEBURR AND BREAK SHARP EDGES | REVISION | DATE |
| - | 12.568 Kg | DO NOT SCALE DRAWING | | 13.05.2025 |
| SURFACE PROTECTION | MACHINING | THERMAL CUTTING | WELDING | SCALE |
| - | ISO 2768 mK | ISO 9013 221 | ISO 13920 BF | 1:10 |
| | | | | FORMAT |
| | | | | A3 |

| | | | | |
|----------------|------------|--------------|--------------|-----------|
| NAME | SIGNATURE | PART NO. | 105-30233-00 | |
| Designed by | E. Kriviss | DESCRIPTION | | |
| Drawn by | M. Supols | Outside door | | |
| Technical ref. | | | | SHEET 1/1 |